



南京公羊机械有限公司

NANJING RAM MACHINERY CO., LTD.

产品质量证明书

MILL TEST CERTIFICATE

Certificate NO: 21091001

产品名称 Production	手动起重用夹钳 Hand powered lifting clamps	数量: 500 只 Quantity:500Pcs		抽检量: 外观全检 Sampling inspection quantity: full inspection of appearance			
产品规格 Size	YC-3T	检验标准 Inspection Standard		JB/T7333-2013			
检验项目 Inspection items	技术要求 The technical requirements			检验结果 Test Conclusion			
装配/尺寸检验 Assembly/dimensional inspection	按照图纸进行检验 Check according to the drawing			合格 Qualified			
拉力测试 Tensile tests	WLL=3T BF=1.25*WLL		3T 无变形 3.75T 时变形无断裂 No deformation at 3T and no fracture at 3.75T				
外观检验 Visual inspection	表面光洁, 无毛刺、裂纹、折叠、过烧等缺陷 The surface is smooth and clean, without burr, crack, folding, over-burning and other defects			符合要求 Meet the requirements			
材质分析 (%) Material analysis	35CrMo	C	Cr	Mn	Mo	Ni	Si
		0.35	0.89	0.66	0.15	0.018	0.21
		Ti	Al	Cu	S	P	N
		0.03			0.008	0.016	
材质执行标准 Material execution standard	GB/T3077						
检测设备 Testing equipment	火花光谱仪分析 Spark spectrometer analysis		1000kn 拉力试验机 1000KN tensile testing machine				
结论 Conclusion	合格 Qualified						

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检验员: YAMADA

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Surveyor: YAMADA